



NOTES:

1. Specific site conditions may require an increase in concrete encasement dimensions and/or reinforcement. It is the customer's responsibility to ensure the concrete encasement is designed for the application. A minimum concrete strength of 25MPa is recommended. The concrete should be vibrated to eliminate air pockets. *Engineering advice may be required.*
2. The finished level of the asphalt must be approximately 3mm above the top of the channel edge.
3. Haunch slopes away at a ratio of 1:4 or approximately 15°.
4. For further details, refer to ACO's design & site installation files at www.acodrain.com/resources.html

**SPECIFICATION CLAUSE
TRAFFIKDRAIN TD200 - LOAD CLASS D**

GENERAL

THE SURFACE DRAINAGE SYSTEM SHALL BE ACO'S TRAFFIKDRAIN TD200 POLYMER CONCRETE V-PROFILE CHANNEL SYSTEM WITH DUCTILE IRON EDGE RAILS AS MANUFACTURED BY ACO.

MATERIALS

TD200 CHANNELS SHALL BE MANUFACTURED FROM POLYESTER RESIN POLYMER CONCRETE WITH AN INTEGRALLY CAST-IN DUCTILE IRON EDGE RAIL. PROPERTIES OF POLYMER CONCRETE WILL BE AS FOLLOWS WITH SUPPORTING DOCUMENTATION:

COMPRESSIVE STRENGTH:	98 MPa
FLEXURAL STRENGTH:	26 MPa
TENSILE STRENGTH:	14 MPa
WATER ABSORPTION:	0.07%
FROST PROOF:	YES
COEFFICIENT OF EXPANSION/CONTRACTION:	2.02x10⁻⁵/°C
WATER VAPOUR TRANSMISSION:	0.0364g/m²
NON FLAMMABLE:	YES
COEFFICIENT OF ROUGHNESS (MANNINGS):	n=0.011
RESISTANT TO WEATHERING:	YES
DILUTE ACID AND ALKALI RESISTANT:	YES
SF SEALANT GROOVE	YES

CHANNELS

TD200 CHANNEL SHALL BE 200mm NOMINAL INTERNAL WIDTH WITH AN OVERALL WIDTH OF 260mm. CHANNEL INVERT SHALL HAVE A V-PROFILE TO ALLOW EFFICIENT DRAINAGE. TD200 SLOPED CHANNELS SHALL HAVE A BUILT-IN SLOPE OF 0.5%. ALL CHANNELS SHALL BE INTERLOCKING WITH A MALE/FEMALE JOINT.

GRATES

INSERT SPECIFICATION FOR THE SELECTED GRATE. REFER TO THE RELEVANT ACO SPECIFICATION INFORMATION SHEET, CLICK HERE.

INSTALLATION

THE COMPLETE DRAINAGE SYSTEM SHALL BE BY ACO AND TO BE INSTALLED FOR ITS INTENDED PURPOSE. ANY DEVIATION OR PARTIAL USE OF THE SPECIFIED SYSTEM AND/OR IMPROPER INSTALLATION WILL VOID ALL WARRANTIES PROVIDED BY ACO.

XIT2-DA1



DATE: 02/14

**TD200 - TRAFFIKDRAIN - LOAD CLASS: D
FOR ASPHALT**

INSTALLATION DRAWING - ACO DRAIN

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